

ANLEITUNG - AUDIO-PARTS.de



1: If the speaker is equipped with a cork or paper surround, it must be removed. Carefully insert a sharp utility knife between the gasket and the old surround. Slowly work your way around the gasket. Prying it off until the original glue seam is broken.



2: Carefully remove the old foam by scraping with a utility knife around the basket. Clean down to the paint or metal basket surface. Try to create as smooth a surface as possible.



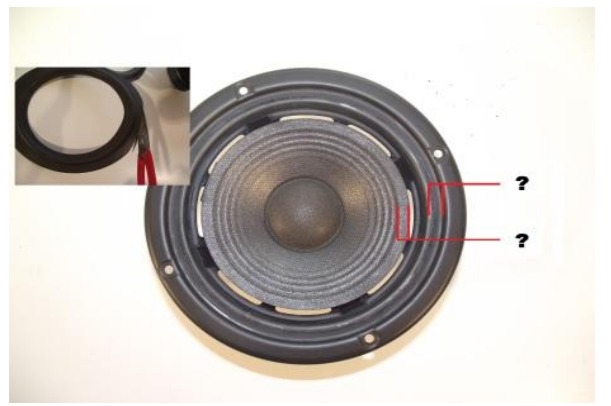
3: Try to create as smooth a surface as possible. Wipe the entire basket rim clean with surrounds remover.



Speaker surround remover
buy from our shop



4: Pull the old foam from the cone, making sure not to damage the cone. Use your fingers to rub off the remaining foam particles from the cone's edge. Remove as much foam as you can, but leaving a thin layer is acceptable.



5: If you are precise, draw a line before gluing.



6: Apply glue to the cone edge.

Make sure not to let glue drip down cone surface.
Now apply a coat of glue to the inside edge of the foam surround and spread evenly.



7: Glue all around. The glue foam surround.



8: Wait till the glue is for 1/3 part clear and 2/3 still White. Put the surround on the right place and press it carefully. Then press the surrounds some firm a blunt knife as counterforce



9: There can be some glue coming out between surround and cone. Wipe the entire basket rim clean with a rag moistened.



10: Glue the surround between clothes-pegs.
Dont glue a big part. Press the foam right away.
press the surround on the frame every 5 minutes till the surrounds is tight. Glue a little bit before the outer diameter of the surround. You will prevent glue coming out between surround and frame.



11: The cone must be good centred.
Press wit your right thump.
You can hear the voicecoil scratching.
Try it with left.
Align the cone in the middle.
The cone is good aligned when the voicecoil scratches the same at the same presing with left or with right thump.



12: Let the glue dry.



We`re ready